	Application No.	Applicant(s)		
	10/664,555	LIU, JIA-CHU		
Notice of Allowability	Examiner	Art Unit		
	Ling Sitt Chai	1713		
***************************************	Ling-Siu Choi	1713		
The MAILING DATE of this communication appear All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RI of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in this app or other appropriate communication IGHTS. This application is subject to	lication. If not included will be mailed in due course. THIS		
1. This communication is responsive to <u>Preliminary Amendment</u>	<u>ent</u> .			
2. ☑ The allowed claim(s) is/are <u>26-33</u> .				
3. The drawings filed on are accepted by the Examine	r.			
<ul> <li>4. Acknowledgment is made of a claim for foreign priority una)</li> <li>a) All b) Some* c) None of the:</li> <li>1. Certified copies of the priority documents have</li> <li>2. Certified copies of the priority documents have</li> <li>3. Copies of the certified copies of the priority documents have</li> <li>International Bureau (PCT Rule 17.2(a)).</li> </ul>	been received. been received in Application No			
* Certified copies not received:				
Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.		complying with the requirements		
5. A SUBSTITUTE OATH OR DECLARATION must be subm INFORMAL PATENT APPLICATION (PTO-152) which give				
6. CORRECTED DRAWINGS ( as "replacement sheets") mus	t be submitted.	-		
(a) ☐ including changes required by the Notice of Draftspers		948) attached		
1) ☐ hereto or 2) ☐ to Paper No./Mail Date				
(b) ☐ including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date				
Identifying indicia such as the application number (see 37 CFR 1. each sheet. Replacement sheet(s) should be labeled as such in the	.84(c)) should be written on the drawin he header according to 37 CFR 1.121(d	gs in the front (not the back) of ).		
7. DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL.				
Attachment(s)  1. ☑ Notice of References Cited (PTO-892)  2. ☐ Notice of Draftperson's Patent Drawing Review (PTO-948)	5. ☐ Notice of Informal Pa 6. ☐ Interview Summary ( Paper No./Mail Date			
3. Information Disclosure Statements (PTO-1449 or PTO/SB/0 Paper No./Mail Date 09/18/2003	8), 7. Examiner's Amendm	ent/Comment		
Examiner's Comment Regarding Requirement for Deposit of Biological Material	⊠ Examiner's Stateme     Other	nt of Reasons for Allowance		

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## **DETAILED ACTION**

1. This Office Action is in response to the Preliminary Amendment filed September 18, 2003. Claims 1-25 were canceled and claims 26-33 have been added. Claims 26-33 are now pending, wherein claims 26-33 are drawn to a process to polymerize an olefin.

2. This Application is a Division of US Application Serial No. 09/716,954, filed November 21, 2000, now US Patent No. 6,660,678 B1.

## Examiner's Amendment

3. An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CAR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with Mr. Jonathan L. Schuchardt on February 17, 2005.

4. The application has been amended as follows:

In the Specification, under the title, change "filed November 21, 2000" to --filed November 21, 2000, now U.S. Patent No. 6,660,678 B1--;

Claim 26, line 10, change "transition metal" to --transition metal (M)--;

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Claim 30, line 10, change "transition metal" to --transition metal (M)--.

## Allowable Subject Matter

- 5. Claims 26-33 are allowed.
- 6. The following is an examiner's statement of reasons for allowance:

The present claims are allowable over the closest references: Etherton et al. (US 5,539,124).

A process to polymerize an olefin in the presence of an catalyst system comprising

A	an activator		
В	an organometallic complex - containing mixture:		
	(a) deprotonating a <b>compound</b> [indole, carbazole, 8-quinolinol, 2-pyridinol, and mixtures		
	thereof] with an alkyllithium compound to produce an anionic ligand precursor		
	(b) reacting the anionic ligand precursor with a Group 4 transition metal (M)		
	tetrahalide at greater than about 10°C in a hydrocarbon solvent to produce an		
	organometallic complex-containing mixture		

(summary of claim 26)

Etherton et al. disclose a process to polymerize an olefin in the presence of a catalyst comprising (a) a compound having the general formula of  $[L]_m$ -M( $[Cp]_q$ )( $[B]_p$ )- $[Y]_n$  or  $[L]_m$ -M- $[X]_{4-m}$ , wherein L is a ligand containing an **indolyl** or **carbazolyl** group; M is selected from the group consisting of titanium, zirconium, and mixtures thereof; Cp is a ligand containing

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a cyclopentadienyl group; B is a Lewis acid; Y is selected from the group consisting of halogen, alkoxy, siloxy, N(R<sub>1</sub>)<sub>2</sub>, and mixtures thereof; X is halogen; and m is 2-4 and (b) alumoxane (Example 1; claims 1, 6, 7, 11, and 15). Etherton et al. further disclose that the compound is obtained by deprotonation of indole or carbazole with **methyl magnesium bromide** in ether and then contact of the resulting mixture with a transition metal compound at 0°C and then room temperature to form the compound (col. 4, lines 56-67; col. 5, lines 1-39; Example 1). In comparing Example 1 with Comparative Examples 5 and 10 (Table 1), the results are shown as following

	Catalyst	Activity (kg/g Zr/hr)	MWD
Example 1	bis(carbazolyl)Zr complex	150	2.49
Comparative Example 5	bis(carbazolyl)Zr complex*	18	3.12
Comparative Example 10	bis(carbazolyl)Zr complex*	12	3.15

<sup>\*</sup> the catalyst is made according to Etherton et al. (US 5,539,124)

These results clearly show that the catalyst made according to the disclosure of Etherton et al. is different from one made according to the present invention. Thus, Etherton et al. do not teach or fairly suggest a process to polymerize an olefin in the presence of the same catalyst as claimed in the present invention.

In light of the above discussion, it is evident as to why the present claims are patentable over the prior art.

Any comments considered necessary by applicant must be submitted no later than the

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payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for

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Allowance."

Conclusion

7. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Ling-Siu Choi whose telephone number is 571-272-1098.

If attempt to reach the examiner by telephone are unsuccessful, the examiner's supervisor, David Wu, can be reach on 571-272-1114.

Ly & Choi

LING-SUI CHOI PRIMARY EXAMINER

February 15, 2005